

APPLICATION UNDER UNITED STATES PATENT LAWS

Invention: FABRIC PROTECTANT AGAINST PESTS

Inventor(s): Keisuke WATANABE
Masayo SUGANO

FITCH, EVEN, TABIN & FLANNERY
1801 K Street, N.W.
Suite 401L
Washington, D.C. 20036

This is a:

- Provisional Application
- Regular Utility Application
- Divisional Application
- PCT National Phase Application
- Design Application
- Reissue Application
- Plant Application
- Substitute Specification
Sub. Spec. filed
in App. No. ____/
- Marked Up Specification re
Sub. Spec. filed
in App. No. ____/

SPECIFICATION

Fabric Protectant against Pests

IHS A1

Field of the Invention

- 5 The present invention relates to a fabric protectant that has a plant oil as an active ingredient.

Background of the Invention

- A fabric protectant is usually deployed to keep treated fabric unencumbered
10 from certain damages. One of the damages a fabric material may encounter is related to pests. An assortment of pests are known to damage fabrics by means such as feeding upon the fabric material. Clothing may be victim to these fabric-related pests and a fabric protectant against the said fabric-related pests would be an advantage.

15

Summary of the Invention

- The objective of the present invention is to serve a fabric protectant that efficaciously controls fabric-related pests. The plant oils of horseradish oil, bay oil, basil oil, calamus oil, ginger oil, palmarosa oil, cinnamon oil, ylang-ylang oil, perilla oil, valerian oil, clove bud oil, star anise oil, milfoil oil and fennel oil surprisingly control
20 fabric-related pests efficaciously and, therefore, are utilized to produce the fabric protectant of the present invention.

Detailed Description of the Invention

- The fabric protectant of the present invention comprises a specific plant oil. The
25 plant oil utilized in the present invention (hereinafter, the present oil), which is selected

from the group consisting of horseradish oil, bay oil, basil oil, calamus oil, ginger oil, palmarosa oil, cinnamon oil, ylang-ylang oil, perilla oil, valerian oil, clove bud oil, star

anise oil, milfoil oil and fennel oil, oregeno oil and angelica oil. The plant oils utilized in the present invention are standardly essential oils. Therefore, horseradish oil can be

5 obtained by steam distillation of horseradish (*Cochlearia armoracia*), bay oil can be obtained by steam distillation of bay (*Pimenta racemosa*) leaves, basil oil can be obtained

by steam distillation of basils (*Ocimum spp.*), calamus oil is can be obtained by steam distillation of sweet flag (*Acorus calamus*) rhizomes, ginger oil can be obtained by steam distillation of ginger (*Zingiber officinale*), palmarosa oil can be obtained by steam

10 distillation of rosha grass (*Cymbopogon martinii*), cinnamon oil can be obtained by steam distillation of cassia or cinnamon (*Cinnamomum spp.*) trees, scrubs, barks or leaves, ylang-ylang oil can be obtained by steam distillation of ylang-ylang (*Cananga odorata*) flowers, perilla oil can be obtained by steam distillation of *Perilla spp.* leaves, flowers or seeds, valerian oil can be obtained by steam distillation of garden heliotrope

15 (*Valeriana officinalis*) rhizomes, clove oil can be obtained by steam distillation of clove (*Eugenia caryophyllata*) buds, stems or leaves, star anise oil can be obtained by steam distillation of star anise (*Illicium verum*) fruits or leaves, milfoil oil can be obtained by

steam distillation of milfoil (*Achillea millefolium*), fennel oil can be obtained by steam distillation of wild marjoram (*Origanum vulgare*) and angelica oil can be obtained by

20 steam distillation of *Angelica spp.* Each present oil may be extracted from the botanical source according to the methods disclosed in *Kouryou Kagaku Souran* (Okuda; Hirokawa shoten publication, 1967). It is also possible to purchase plant oils from the market.

The fabric protectant sets forth efficacious activity against fabric-related pests which mainly damage fabrics. Examples of fabric related pests include Tinea such as case-bearing clothes moth (*tinea translucens*) and casemaking clothes moth (*Tinea pellionella*), Tineola such as common clothes moth and webbing clothes moth (*Tineola bisselliella*), Attagenus such as black carpet beetle (Attagenus unicolor japonicus) and *Attagenus unicolor*, Anthrenus such as varied carpe beetle (*Anthrenus verbasci*), Hofmannophila such as brown house mouth (*Hofmannophila pseudospretella*), Endrosis such as white-shouldered house moth (*Endrosis sarcitrella*), and Dermestes such as hide beetle (*Dermestes maculatus*), larder beetle (*Dermestes lardarius*),

5 10 *Dermestes haemorrhoidalis* and *Dermestes peruvianus*.

Formulations of the fabric protectant may comprise of carriers, in addition to the present oils, but a formulation solely comprising one or more of the present oils is also effective. Cream formulations and liquid formulations such as an aerosol, are examples 15 of formulations that comprise a carrier. A formulation comprising resins usually comprises synthetic resins that were previously impregnated with any present oil. Furthermore, a gel formulation and formulation comprising of paper or bisques wherein the paper or bisque is previously impregnated with any present oil, are also possible formulations of the fabric protectant. Dissolving the plant oil or oils in an appropriate 20 solvent, such as acetone, is a suitable means to impregnate the paper in formulating the formulation comprising an impregnated paper. The fabric protectant usually utilizes formulations comprising the carrier.

Suitable carriers for the liquid formulation include water; alcohols such as methanol, ethanol, glycerin and polyethylene glycol; ethers such as tetrahydrofuran and

25

dioxane; aliphatic hydrocarbons such as hexane, kerosene, paraffin and petroleum benzine; or esters such as ethyl acetate.

Suitable carriers for the cream formulation include hydrocarbons such as liquid paraffin, vaseline and solid paraffin; silicones such as dimethylsiloxane, colloidal silica and bentonite; alcohols such as ethanol, stearyl alcohol, lauric alcohol, polyethylene glycol, glycerin; carboxylic acids such as lauric acid and stearic acid; bees wax; and esters such as lanolin.

10 The formulations comprising a carrier, such as the liquid formulation and cream formulation, may also additionally comprise auxiliary agents such as emulsifiers,

spreading / wetting agents, suspensible agents, preservatives and propellants, or coating agents. More specifically, examples of

emulsifiers include soaps, polyoxyethylene fatty acid alcohol ethers such as

15 polyoxyethylene oleyl ether, polyoxyethylenealkyl aryl ethers such as

polyoxyethylenenonyl phenyl ether, polyoxyethylene fatty acid esters, fatty acid

glycerides, sorbitan fatty acid esters, higher alcohols sulfates and alkylarylsulfonic acid

salt such as sodium dodecylbenzenesulfonate;

20 spreading / wetting agents include glycerin and polyethylene glycol;

suspensible agents include casein, gelatin, alginic acid, carboxymethylcellulose, gum arabic, hydroxypropylcellulose and bentonite;

perservatives include methyl *p*-hydroxybenzoate, ethyl *p*-hydroxybenzoate, isopropyl *p*-hydroxybenzoate and butyl *p*-hydroxybenzoate;

propellents include dimethyl ether, chlorofluorocarbons and carbon dioxide;

5

and coating agents include nitrocellulose, acetylcellulose, acetylbutylcellulose, methylcellulose derivatives, polyvinyl alcohols and vinyl resins such as vinyl acetate resins.

10 Examples of synthetic resins for the formulation comprising resins (hereinafter, resin formulation) include polyethylene; polypropylene; a copolymer composition of ethylene and a monomer that comprises a polar group, such as an ethylene-vinylacetate copolymer, ethylene-methyl(meta)acrylate copolymer, ethylene-ethylacrylate copolymer and ethylene-vinylacetate-methyl(meta)acrylate copolymer; and synthetic resins
15 comprising chlorine atom(s), such as polyvinylchloride and polyvinylidenechloride. The ethylene-vinylacetate copolymer and ethylene-methyl(meta)acrylate copolymer are the preferable synthetic resins, because ethylene-vinylacetate copolymer and ethylene-methyl(meta)acrylate exceed in moldability under a relatively low heat condition, as well as the ability to retain, diffuse, and stabilize the plant oils.

20

The synthetic resins may comprise the plant oils by means of impregnating the essential oil to the said resin. Methods of impregnation include, the present oil itself impregnating the synthetic resin, dissolving the present oil in an appropriate solution such as acetone and then impregnating the synthetic resin with the obtained solution, or
25 a method wherein a concentrated master pellet is formed.

In the master pellet method, one or more of the present oils in the liquid state is incorporated to the synthetic resins, and then mixed. The mixed solution may be diluted to the appropriate concentration, if necessary, with additions of synthetic resin and formed to the objective mold such as a film, sheet and net. Methods of forming the obtained synthetic resins include the injection molding method utilized by heat-treated resins, inflation molding or spinning.

The amount of the present oils within the formulations mentioned earlier differs upon the use and formulation variation, but the liquid or cream formulations may comprise the present oils from 0.1 to 50% by weight, preferably from 1 to 20% by weight. It is standard for the resin formulation to comprise the present oils from 1 to 40% by weight, and preferably from 5 to 30% by weight. The pest repelling activity will not be efficient if the resin formulation lacks the present oils by 1% by weight. An unfavorable tacky sensation, such as adhesion, procures when the resin formulation comprises the present oils at more than 40% by weight because of the tendency for the present oils to bleed at the surface of the molding.

The present protectant may further comprise of other pesticides, pest repellents, synergists, anti-oxidants and UV-absorption agents, as well as other additional agents such as fragrances, dyes and pigments.

Examples of the pesticides include empenthrin (1-ethynyl-2-methyl-2-pentenyl-*d-cis*, *trans*-chrysanthemate(*cis:trans ratio=2:8*)), 1-ethynyl-2-fluoro-2-pentenyl *d-trans*-3-(2,2-dichlorovinyl)-2,2-dimethylcyclopropanecarboxylate and transfluthrin. Examples of the pest repellents include caran-3,4-diol, DEET, p-menthane-3,8-diol, 2, 3, 4, 5-bis(Δ^2 -butylene)tetrahydrofurfural, di-n-propylisocicholonate, di-n-butyl

succinate, 2-hydroxyoctylsulfide and (N-carbo-sec-butyloxy)-2-(2'-hydroxyethyl piperidine). An example of the surfactants is *N*-(2-ethylhexyl)-8,9,10-trinorborn-5-ene-2,3-dicarboxyimide (MGK-264). Examples of the anti-oxidants include butylhydroxyanisole, dibutylhydroxytoluene, tocopherol, and γ -orizanole.

5

The fabric protectant may be utilized by dispersing, spraying, spreading or setting within any appropriate area wherein pest controlling activity is deemed necessary. Dressers, drawers, cases and closets are areas wherein a fabric-related pest may invade. Furthermore, the fabric protectant may also be utilized by wrapping clothing around the
10 fabric protectant such as paper or resin moldings that comprise the present oils.

PRINTED IN U.S.A.

Examples

Hereinafter, the formulation and test examples further explain the present
15 invention, but does not limit the present invention in anyway. Hereinafter, parts represents parts by weight.

Formulation example 1

Each present oil was formulated into an aerosol by the following procedure.
20 Ten (10) parts of a present oil are dissolved in ethanol to make the complete body
35 parts, and are packed into an aerosol device. After a valve is attached to the each aerosol device, 65 parts of a 1:1 mixture comprising of from 11 and 12 is charged through the valve portion under pressure to acquire an aerosol.

Formulation example 2

Ten (10) parts of stearic acid, 2 parts of cetyl alcohol, 1 part of laonoline, 2 parts of liquid paraffin and 62 parts of water are added to 10 parts of horseradish oil. After the said mixture is heated, melted and mixed, 13 parts of glycerin are further incorporated
5 and well mixed to acquire a cream formulation

Formulation example 3

Each present oil was formulated into a pellet and subsequently molded to a 1mm thick sheet, by the following procedure.

10 Thirty (30) parts of a present oil and 70 parts of ethylene-methylmetacrylate copolymer (Sumitomo Chemical Company, Acrylift WH202) are stirred by using a closed pressurized kneader for 15 minutes and then formed into a master pellet. A hundred (100) parts of the master pellet and 200 parts of the matrix resin of ethylene-methylmetacrylate copolymer are stirred in a closed pressurized kneader for 15 minutes,
15 fed into an extruder and have hot cuts performed while being extruded. A pellet comprising 10% by weight of a present oil is obtained. A said pellet was then molded with a T die extrusion machine to acquire a 1mm thick sheet.

Formulation example 4

20 Each present oil is formulated into a formulation comprising an impregnated paper, by the following method.

A thousand micrograms (1000 μ g) of a present oil is dissolved in an appropriate amount of acetone, uniformly spread on a 2cm x 2cm filter paper with a thickness of 0.3mm and then dried with acetone. A formulation comprising an impregnated paper is
25 acquired.

The effectiveness of the present oils as an active ingredient is set forth in the test examples. All the horseradish oil utilized in the test examples are available from the market (Takasago International Corporation)

5

Test example 1

Each present oil was tested by the following procedure.

One-tenth milliliter (0.1 ml) of an acetone solution comprising 1% by weight of a present oil is impregnated to 1cm x 1cm muslin wool fabric and the impregnated wool
10 fabric is placed on the bottom area of a plastic cup with a volume of 60cm³.

Subsequently, a cover comprising of a 1.5cm diameter hole was placed on the said cup. The said cup was then placed on the floor within a 20cm x 20cm x 28.5cm nylon gauze cage. The cage was infested with an appropriate amount of adult webbing clothes moths, and was preserved at 25°C and 60% humidity. Twenty-four hours (24hrs.) later, the
15 number of living and dead pests within the cup were surveyed. The number of eggs on the muslin wool were also surveyed by utilizing a microscope. The test was repeated.

The test was further carried out for a control. As the control, a muslin wool fabric free from plant oil treatment and the same procedure was utilized.

The results are given in the following table.

Table 1

utilized present oil	total # of moths used in the test	observation of cup		
		# of dead moths	# of surviving moths	# of eggs
1. Horseradish oil	80	28	5	12
control	80	0	14	79
2. Bay oil	100	29	3	1
control	100	0	27	63
3. Basil oil	100	13	12	27
control	100	0	30	127
4. Calamus oil	100	1	18	3
control	100	0	21	104
5. Ginger oil	100	8	11	3
control	100	0	30	226
6. Palmarosa oil	100	26	1	1
control	100	0	33	195
7. Cinnamon oil	100	16	5	9
control	100	1	27	247
8. Ylang-ylang oil	100	0	9	30
control	100	0	34	235
9. Perilla oil	100	4	10	1
control	100	0	18	96
10. Valerian oil	100	9	9	13
control	100	0	25	124
11. Clove oil	100	22	0	1
control	100	1	32	244
12. Star anise oil	100	5	5	11
control	100	0	26	182
13. Milfoil oil	100	10	10	22
control	100	0	14	106
14. Fennel oil	100	16	7	16
control	100	0	21	111
15. Oregano oil	100	22	2	1
control	100	0	21	85
16. Angelica oil	100	3	16	8
control	100	0	32	61

Test example 2

5 A 2cm x 2cm muslin wool fabric was impregnated dropwise with 0.1mL of an acetone solution comprising 1 % by weight of horseradish oil and was placed on the